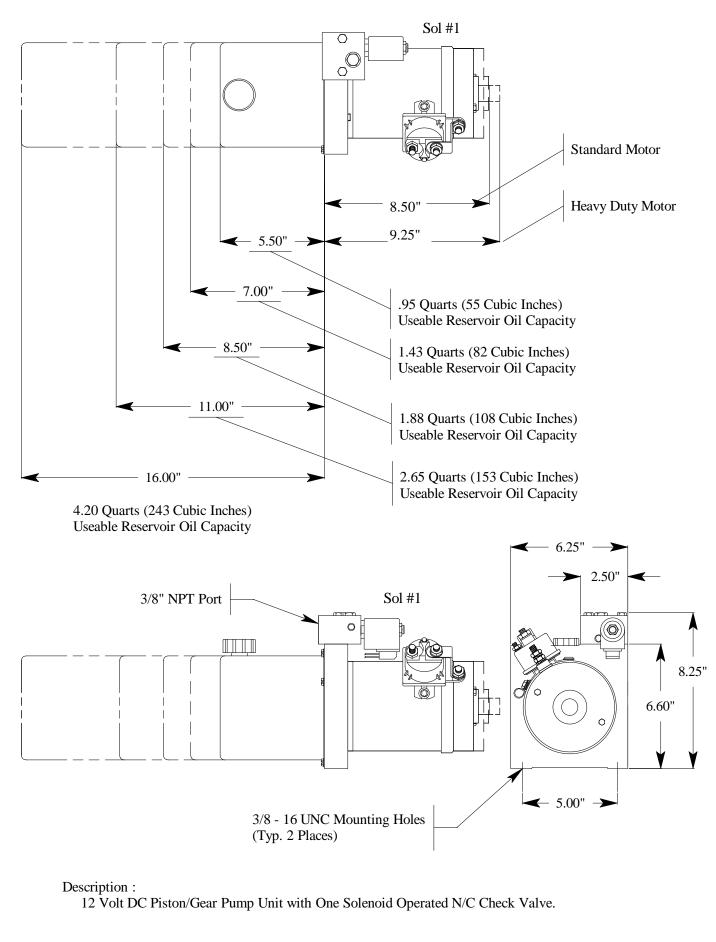
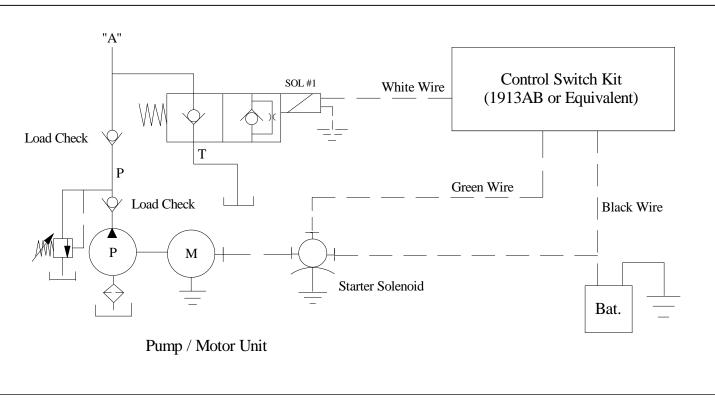
#13 Single Acting Solenoid Valves, 2-Way, NC Check Valve, 3/8" NPT Ports – DC Unit Layout



# #13 Single Acting Solenoid Valves, 2-Way, NC Check Valve, 3/8" NPT Ports – Schematic



# **System Function**

Energizing Power unit only, oil is directed to Port "A".

Energizing SOL #1 only, oil is directed from Port "A" back to tank ("T" port).

## Valve Characteristics

- 1. Uses one 2-way, N/C P.O. poppet type cartridge valve, solenoid operated.
- Aluminum manifold block machined for one 2-way, cartridge valve and with one 3/8" NPT port.

## Application

#### 1. Power Up / Gravity Down

#### Limitations

1. This valve may be used in lifting applications with the following precaution :

-If valve is used in an application in which a cylinder is to be lowered with a load on it (over-riding load), it should be noted that the loaded cylinder may lower very rapidly (in as little as one (1) second with a heavy over-riding load on the cylinder).

- 2. This valve is not stackable.
- 3. It is recommended that in applications in which a cylinder is to be lowered with a load on it (over-riding load), the #15, #16, #21 valve is to be used so that complete "control" of cylinder is obtained at all times.
- 4. Horizontal Mounting.

#13 Single Acting Solenoid Valves, 2-Way, NC Check Valve, 3/8" NPT Ports – Assembly

294     Image: Control of Control o	220.4				
1       2538       1       Block, Solenoid Valve W/Ball Check         2       1774       2       Cap Screw, 1/4" - 20 UNC x 2" Long, Grade 8         3       1290       2       Washer, Lock (1/4" I.D.)         4       1606       3       O - Ring, #2 - 010 Valve Seal         5       2703       1       Cartridge Only, 2-Way, 2-Position, N/C Check Valve         6       2705       1       12 Volt Coil         6B       2706       1       24 Volt Coil         6C       2707       1       110 Volt Coil         6D       2708       1       220 Volt Coil         7       1       Cartridge Valve Nut         8       1579       2       Plug, 1/16" NPT W / Sealant         9       1015       1       Bearing, 5/16" Chrome Ball	10 9 3/8" NPT Port This Side 1 1 5 4 1 5 4				
2       1774       2       Cap Screw, 1/4" - 20 UNC x 2" Long, Grade 8         3       1290       2       Washer, Lock (1/4" I.D.)         4       1606       3       O - Ring, #2 - 010 Valve Seal         5       2703       1       Cartridge Only, 2-Way, 2-Position, N/C Check Valve         6       2705       1       12 Volt Coil         6B       2706       1       24 Volt Coil         6C       2707       1       110 Volt Coil         6D       2708       1       220 Volt Coil         7       1       Cartridge Valve Nut         8       1579       2       Plug, 1/16" NPT W / Sealant         9       1015       1       Bearing, 5/16" Chrome Ball	Drawing No.	Part No.	Quantity Req'd	Part Description	
3       1290       2       Washer, Lock (1/4" I.D.)         4       1606       3       O - Ring, #2 - 010 Valve Seal         5       2703       1       Cartridge Only, 2-Way, 2-Position, N/C Check Valve         6       2705       1       12 Volt Coil         6B       2706       1       24 Volt Coil         6C       2707       1       110 Volt Coil         6D       2708       1       220 Volt Coil         7       1       Cartridge Valve Nut         8       1579       2       Plug, 1/16" NPT W / Sealant         9       1015       1       Bearing, 5/16" Chrome Ball	1	2538	1	Block, Solenoid Valve W/Ball Check	
4     1606     3     O - Ring, #2 - 010 Valve Seal       5     2703     1     Cartridge Only, 2-Way, 2-Position, N/C Check Valve       6     2705     1     12 Volt Coil       6B     2706     1     24 Volt Coil       6C     2707     1     110 Volt Coil       6D     2708     1     220 Volt Coil       7     1     Cartridge Valve Nut       8     1579     2     Plug, 1/16" NPT W / Sealant       9     1015     1     Bearing, 5/16" Chrome Ball	2	1774	2	Cap Screw, 1/4" - 20 UNC x 2" Long, Grade 8	
5     2703     1     Cartridge Only, 2-Way, 2-Position, N/C Check Valve       6     2705     1     12 Volt Coil       6B     2706     1     24 Volt Coil       6C     2707     1     110 Volt Coil       6D     2708     1     220 Volt Coil       7     1     Cartridge Valve Nut       8     1579     2     Plug, 1/16" NPT W / Sealant       9     1015     1     Bearing, 5/16" Chrome Ball	3	1290	2	Washer, Lock (1/4" I.D.)	
6     2705     1     12 Volt Coil       6B     2706     1     24 Volt Coil       6C     2707     1     110 Volt Coil       6D     2708     1     220 Volt Coil       7     1     Cartridge Valve Nut       8     1579     2     Plug, 1/16" NPT W / Sealant       9     1015     1     Bearing, 5/16" Chrome Ball	4	1606	3	O - Ring, #2 - 010 Valve Seal	
6B     2706     1     24 Volt Coil       6C     2707     1     110 Volt Coil       6D     2708     1     220 Volt Coil       7     1     Cartridge Valve Nut       8     1579     2     Plug, 1/16" NPT W / Sealant       9     1015     1     Bearing, 5/16" Chrome Ball	5	2703	1	Cartridge Only, 2-Way, 2-Position, N/C Check Valve	
6C     2707     1     110 Volt Coil       6D     2708     1     220 Volt Coil       7     1     Cartridge Valve Nut       8     1579     2     Plug, 1/16" NPT W / Sealant       9     1015     1     Bearing, 5/16" Chrome Ball	6	2705	1	12 Volt Coil	
6D       2708       1       220 Volt Coil         7       1       Cartridge Valve Nut         8       1579       2       Plug, 1/16" NPT W / Sealant         9       1015       1       Bearing, 5/16" Chrome Ball	6B	2706	1	24 Volt Coil	
7       1       Cartridge Valve Nut         8       1579       2       Plug, 1/16" NPT W / Sealant         9       1015       1       Bearing, 5/16" Chrome Ball	6C	2707	1	110 Volt Coil	
8       1579       2       Plug, 1/16" NPT W / Sealant         9       1015       1       Bearing, 5/16" Chrome Ball	6D	2708	1	220 Volt Coil	
9 1015 1 Bearing, 5/16" Chrome Ball	7		1	Cartridge Valve Nut	
	8	1579	2	Plug, 1/16" NPT W / Sealant	
10 2542 1 Port Stud W/Spring Assembly					
	9	1015	1	Bearing, 5/16" Chrome Ball	