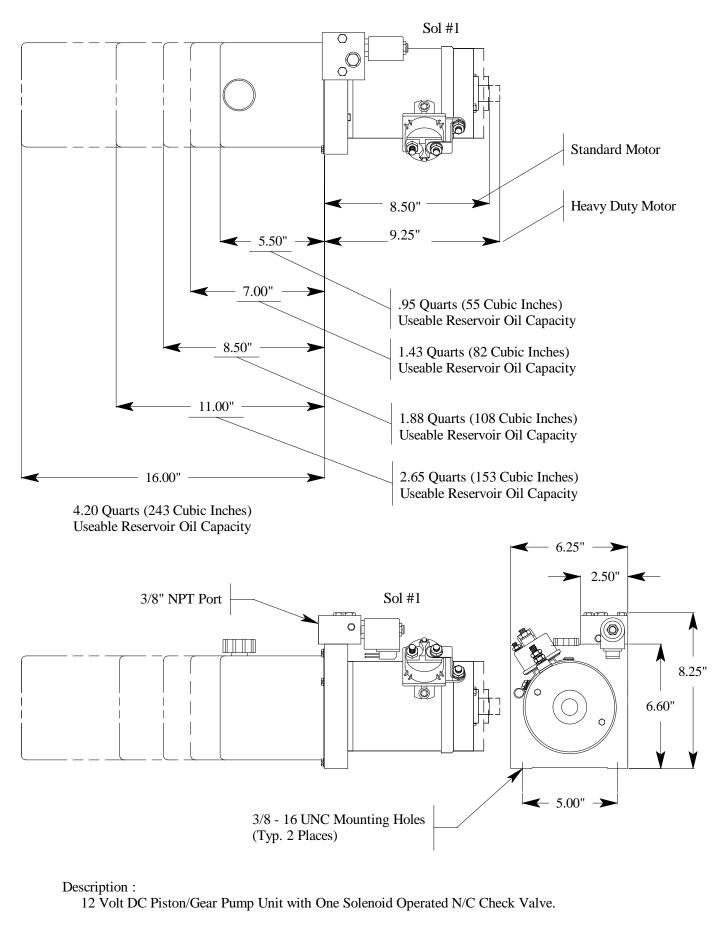
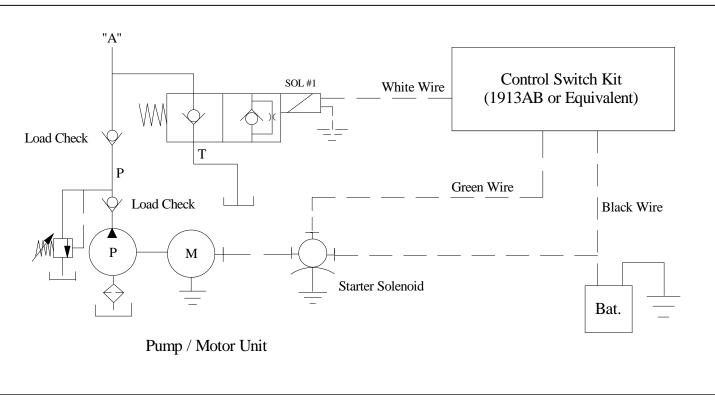
#13 Single Acting Solenoid Valves, 2-Way, NC Check Valve, 3/8" NPT Ports – DC Unit Layout



#13 Single Acting Solenoid Valves, 2-Way, NC Check Valve, 3/8" NPT Ports – Schematic



System Function

Energizing Power unit only, oil is directed to Port "A".

Energizing SOL #1 only, oil is directed from Port "A" back to tank ("T" port).

Valve Characteristics

- 1. Uses one 2-way, N/C P.O. poppet type cartridge valve, solenoid operated.
- Aluminum manifold block machined for one 2-way, cartridge valve and with one 3/8" NPT port.

Application

1. Power Up / Gravity Down

Limitations

1. This valve may be used in lifting applications with the following precaution :

-If valve is used in an application in which a cylinder is to be lowered with a load on it (over-riding load), it should be noted that the loaded cylinder may lower very rapidly (in as little as one (1) second with a heavy over-riding load on the cylinder).

- 2. This valve is not stackable.
- 3. It is recommended that in applications in which a cylinder is to be lowered with a load on it (over-riding load), the #15, #16, #21 valve is to be used so that complete "control" of cylinder is obtained at all times.
- 4. Horizontal Mounting.

#13 Single Acting Solenoid Valves, 2-Way, NC Check Valve, 3/8" NPT Ports – Assembly

294 Image: Control of Control o	220.4				
1 2538 1 Block, Solenoid Valve W/Ball Check 2 1774 2 Cap Screw, 1/4" - 20 UNC x 2" Long, Grade 8 3 1290 2 Washer, Lock (1/4" I.D.) 4 1606 3 O - Ring, #2 - 010 Valve Seal 5 2703 1 Cartridge Only, 2-Way, 2-Position, N/C Check Valve 6 2705 1 12 Volt Coil 6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	10 9 3/8" NPT Port This Side 1 1 5 4 1 5 4				
2 1774 2 Cap Screw, 1/4" - 20 UNC x 2" Long, Grade 8 3 1290 2 Washer, Lock (1/4" I.D.) 4 1606 3 O - Ring, #2 - 010 Valve Seal 5 2703 1 Cartridge Only, 2-Way, 2-Position, N/C Check Valve 6 2705 1 12 Volt Coil 6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	Drawing No.	Part No.	Quantity Req'd	Part Description	
3 1290 2 Washer, Lock (1/4" I.D.) 4 1606 3 O - Ring, #2 - 010 Valve Seal 5 2703 1 Cartridge Only, 2-Way, 2-Position, N/C Check Valve 6 2705 1 12 Volt Coil 6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	1	2538	1	Block, Solenoid Valve W/Ball Check	
4 1606 3 O - Ring, #2 - 010 Valve Seal 5 2703 1 Cartridge Only, 2-Way, 2-Position, N/C Check Valve 6 2705 1 12 Volt Coil 6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	2	1774	2	Cap Screw, 1/4" - 20 UNC x 2" Long, Grade 8	
5 2703 1 Cartridge Only, 2-Way, 2-Position, N/C Check Valve 6 2705 1 12 Volt Coil 6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	3	1290	2	Washer, Lock (1/4" I.D.)	
6 2705 1 12 Volt Coil 6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	4	1606	3	O - Ring, #2 - 010 Valve Seal	
6B 2706 1 24 Volt Coil 6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	5	2703	1	Cartridge Only, 2-Way, 2-Position, N/C Check Valve	
6C 2707 1 110 Volt Coil 6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	6	2705	1	12 Volt Coil	
6D 2708 1 220 Volt Coil 7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	6B	2706	1	24 Volt Coil	
7 1 Cartridge Valve Nut 8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	6C	2707	1	110 Volt Coil	
8 1579 2 Plug, 1/16" NPT W / Sealant 9 1015 1 Bearing, 5/16" Chrome Ball	6D	2708	1	220 Volt Coil	
9 1015 1 Bearing, 5/16" Chrome Ball	7		1	Cartridge Valve Nut	
	8	1579	2	Plug, 1/16" NPT W / Sealant	
10 2542 1 Port Stud W/Spring Assembly					
	9	1015	1	Bearing, 5/16" Chrome Ball	