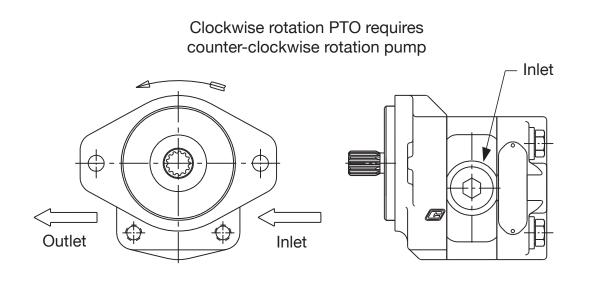


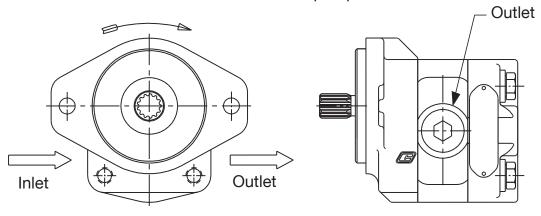
BI-ROTATIONAL PUMP INSTALLATION

TO VERIFY THE INLET PORT ON A BI-ROTATIONAL PUMP, DETERMINE WHICH WAY THE SHAFT OF THE PUMP IS GOING TO TURN FROM THESE TWO SAMPLE DIAGRAMS AND PLUMB ACCORDINGLY.

WARNING: DO NOT OPERATE THE PUMP WITHOUT OIL.



Counter-clockwise rotation PTO requires clockwise rotation pump



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